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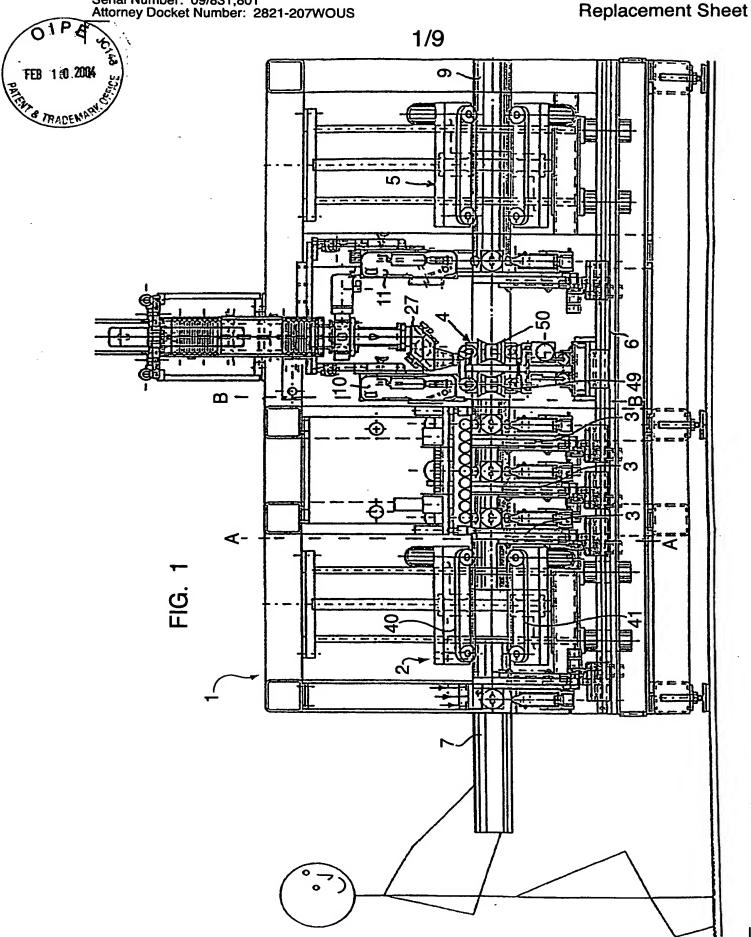
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McCormick, Paulding & Huber LLP
Title: METHOD FOR WELDING TUBES AND
DEVICE FOR CARRYING OUT SAID METHOD
First Named Inventor: Peter Gysi
Serial Number: 09/831,801
Attorney Docket Number: 2821-207WOUS



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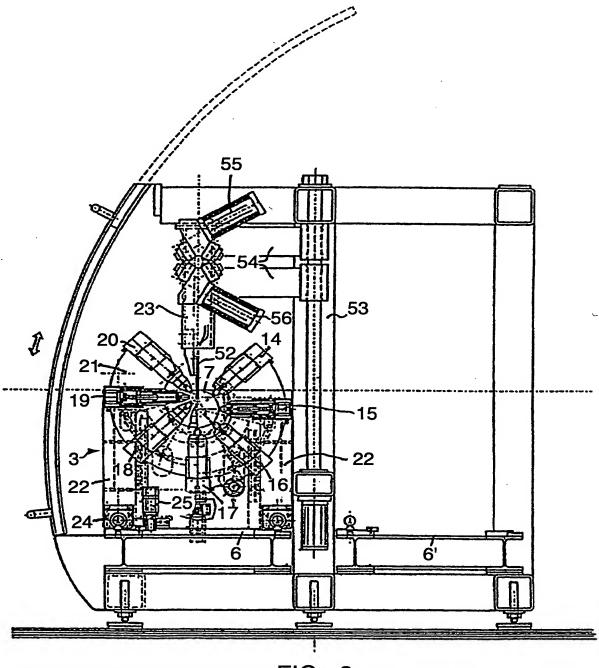


FIG. 2

McCormick, Paulding & Huber LLP
Title: METHOD FOR WELDING TUBES AND
DEVICE FOR CARRYING OUT SAID METHOD

First Named Inventor: Peter Gysi Serial Number: 09/831,801 Attorney Docket Number: 2821-207WOUS

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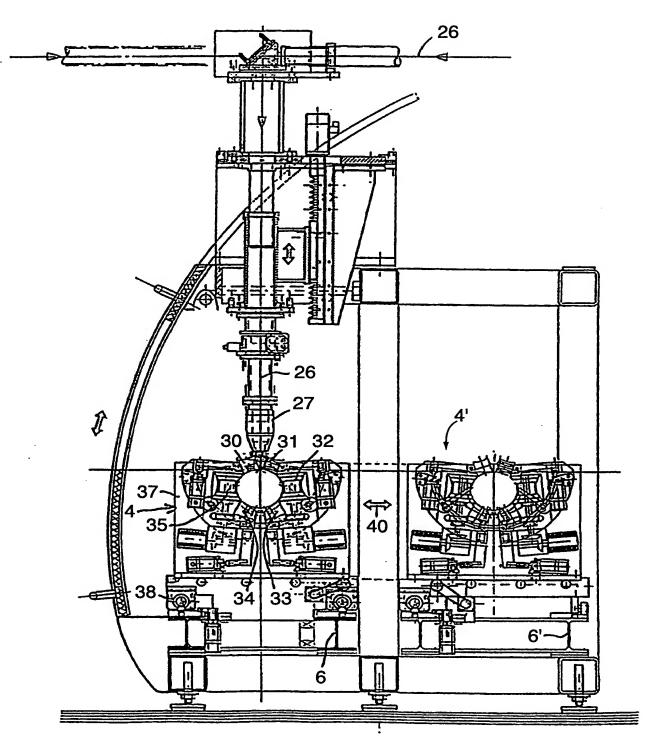
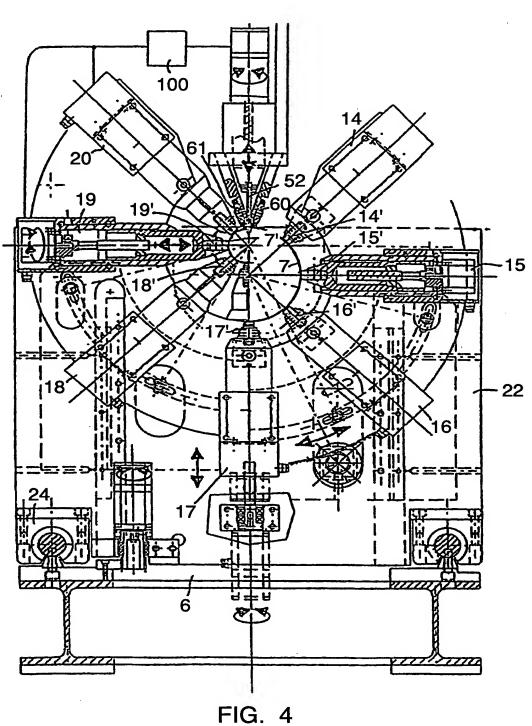


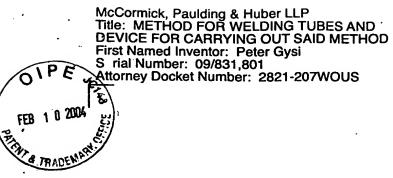
FIG. 3

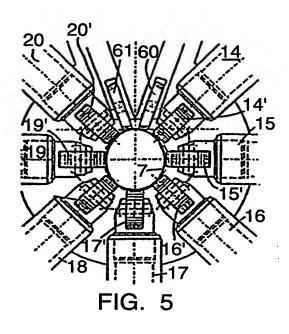
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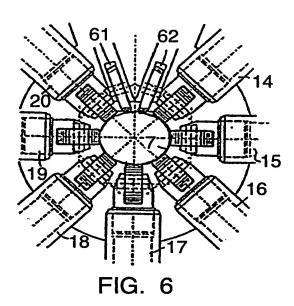


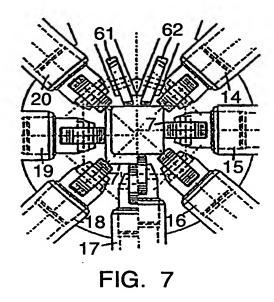


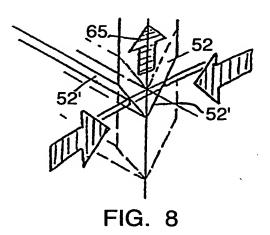
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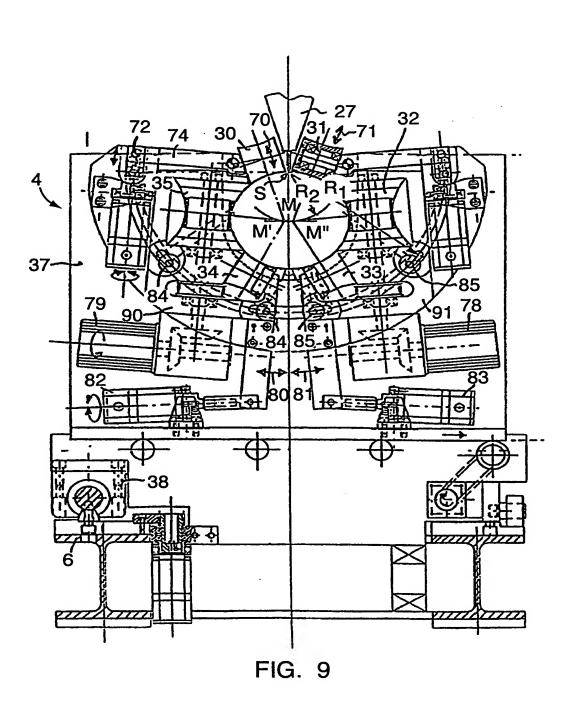




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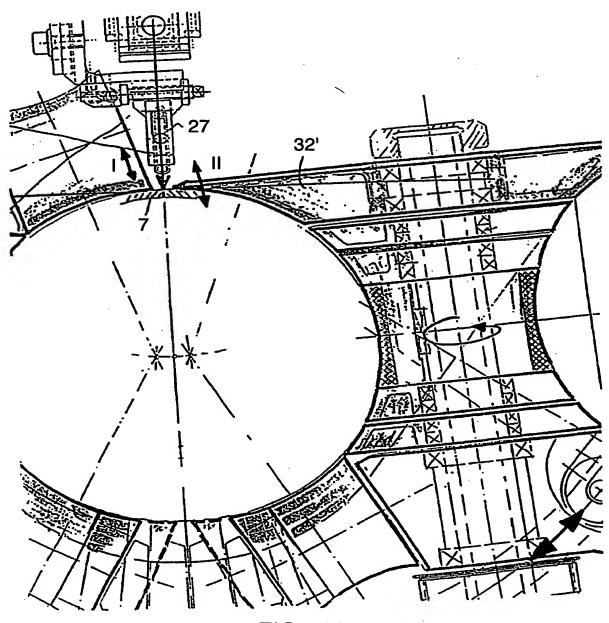


FIG. 10

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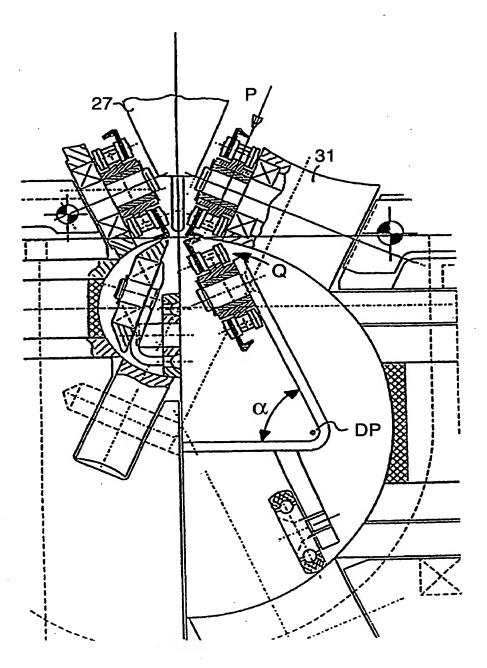


FIG. 11

McCormick, Paulding & Huber LLP
Title: METHOD FOR WELDING TUBES AND
DEVICE FOR CARRYING OUT SAID METHOD First Named Inventor: Peter Gysi
Serial Number: 09/831,801
Attorney Docket Number: 2821-207WOUS Replacement Sheet 9/9 THADE $\dot{\oplus}$